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Installation & Operation Manual For ENERGENICS In-Line Space Saver Lint Filters

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DESCRIPTION OF LINT FILTER OPERATION

Your new Energenics Lint Filter operated with a UL approved control represents the most advanced features available in the laundry industry to date. The following list the functions and mode of operation:

Blowdown (cleaning) – The Lint Filter will monitor the system backpressure and automatically initiate the blowdown cycle. As the screen loads with lint, the back pressure will increase and will result in an automatic blowdown (cleaning) when the backpressure reaches a set reference (default is .5" w.c.). The lint filter will also blowdown at the end of every dryer cycle to insure complete screen cleaning when dryers are turned off. 70% of the lint will be removed from the screen even though the dryer(s) may be operating. During the blowdown with dryers off, 100% of the lint will be removed from the screen. A manual blowdown can also be done by depressing the button on the bottom of the Lint Filter control. **Note that automatic blowdown cannot occur within 20 seconds of a prior blowdown.** This is done to allow the compressed air supply to partially recover.

Optional Excess Pressure Alarm – If for any reason the Lint Filter has not blown down properly (i.e.: compressor turned off) the system will sense a higher backpressure than normal. In this event the siren and the strobe light both activate. The Filter control will attempt to blowdown every 20 seconds until the excess backpressure condition has terminated. If this condition persists, a manual inspection of the lint screen and observation of proper blowdown must be done.

Optional Fire Control System – A normally open sensor located inside of the filter at the top of the inlet will close at 275 degrees F. The control will open the water solenoid, illuminate the strobe as well as energize the siren. The alarm will be active until 30 seconds after the temperature has dropped below 275 degrees F. After 30 seconds the alarm will automatically reset. Inside the control box is a Fire Control test button. Depress the button and the Fire Control will be activated for the duration the button is pressed. The function of the test button is to check the circuit. It does not test the sensor itself. Using a propane torch to the sensor will test the complete system.

LINT FILTER CONTROL SEQUENCE OF OPERATION

- 1. <u>Dryers Operating</u> When backpressure reaches the field adjustable setpoint (default .7" W.C.) the air blowdown solenoid is activated for 10 seconds. There is a field adjustable delay (default 10 seconds) before the blowdown will occur. The air solenoid will continue to activate for 10 seconds at 3 minute intervals until backpressure is below the field adjustable setpoint. The 3 minute interval will allow the compressor to refill.
- Dryers Excess Pressure Alarm When Operating When backpressure reaches
 the field adjustable setpoint (default 1.5" W.C.) the warning indicator horn and
 light will be activated continuously until the backpressure drops below the field
 adjustable setpoint.
- 3. After Dryers Turn Off When backpressure drops to 0" W.C. the air blowdown solenoid is activated for 10 seconds. There is a field adjustable delay (default 10 seconds) before the blowdown will occur This should occur only 1 time when all the dryers are off. This should reset only when 1 or more dryers turn on and not until the backpressure reaches .7" W.C. (Field Adjustable).
- 4. <u>Manual Blowdown Operation</u> When the button on the bottom of the filter control is depressed, the air blowdown solenoid is activated for 10 seconds. The control will require 3 minutes before another manual blowdown can be completed.
- 5. <u>Fire Control</u> If the temperature exceeds 260 degrees Fahrenheit the water solenoid will open and the warning indicator horn and light will be activated continuously until the temperature goes below 260 degrees Fahrenheit for 30 seconds. At which point the fire control will completely reset.
- 6. <u>Manual Fire Control Test</u> Inside the filter control is a black button. When the button is depressed the water solenoid will open and the warning indicator horn and light will be activated as long as the button is pressed.
- 7. <u>Timed Interval Blowdown</u> At a timed interval (default 2 hours) the air blowdown solenoid is activated for 10 seconds.
- 8. Optional Vacuum Output When the Air Solenoid is activated a 24 VDC output on Blowdown 2 activates. If the lint filter is equipped with the Energenics lint evacuation vacuum system this operates the vacuum system and opens the gate valve on the filter for 20 seconds. The timer starts at the same time the air solenoid is activated.

OUTPUTS FROM FILTER CONTROL

Q1-Water Solenoid Valve Q2-Air Solenoid Valve Q3-Optional Vacuum Output

RECEIVING AND INSTALLATION

Before you sign the Bill of Lading:

1. Receiving- Inspect units inside and out for signs of damage Verify all components are delivered per the Bill of Materials.

Report damage to the carrier IMMEDIATELY.

Note ALL damage on the Bill of Lading.

This is your responsibility and you must file all claims.

The filter is fully assembled and ready for installation. The control, valves, and lint bag are in the cardboard box.

2. Installation- Follow instructions herein:

Determine the location with reference to minimum duct work from the dryer and ease of access for inspection.

If using a lint drop pipe allow enough room for lint to travel down 4' before the first bend. Max bend angle is 30 degrees.

If using lint bag or container make sure adequate clearance is allowed.

Conduit or Sealtight between filter junction boxes should be 3/4 inch.

Dependant on options ordered, not all outputs will have connected components.

If the Fire Control Option is NOT ordered the installer must supply a junction box to connect the wires from the solenoid valve to the Control Box.

When mounting the filter overhead, mount the control below the filter where it can be easily accessed.

If this Lint Filter has a downstream fan, do not use the supplied lint bag. You must use a flexible connector and rigid drum (drum sourced locally). If we supplied the fan then we will have the flexible connector in the box.

IMPORTANT INSTALLATION CONSIDERATIONS

All Energenics Lint Collectors can be mounted indoors or outdoors. If it is mounted outdoors we recommend our Side Discharge or a field installed swept radius elbow (Gooseneck). Do not use a conical cap on the filter exhaust discharge. All solenoid valves should be located inside the building. Also, mount the supplied air pressure gauge at the blowdown pipe on top of the filter.

All solenoids should be mounted as close to the filter as possible, but ALWAYS inside the building. This will allow most of the air and water (if equipped with optional Fire Control) piping to remain pressure charged for most efficient operation.

All wiring should be a minimum of 18 gauge for proper operation.

The Filter Control box should be located in a position to be easily seen and in close proximity to personnel. In other words if the Filter Control is located outdoors, 20 feet in the air or in another room away from the laundry personnel, this would be the <u>wrong</u> location. Lint Filter controls should never be mounted outdoors.

Since the Filter uses compressed air it is important that the air receiver (if equipped) be located as close to the filter as possible. The longer the pipe runs the more restrictive. You will need to increase the pipe diameter if the run is very long (e.g.: 60 feet).

If the installation is a multi-dryer/multi-duct installation it may be necessary to use backdraft dampers to prevent lint backflow into the ducts of turned off dryers. Most dryers have them available as standard equipment or can be ordered to add on.

After everything is mounted and utilities turned on press the manual blowdown button located on the bottom of the Filter Control. The rotor on the inside the lint filter should spin. Make sure that the air pressure at the filter starts out at 100 and ends at about 60 at the end of the blowdown cycle. If it is too low the rotor won't turn.

If the Filter is equipped with Fire Suppression, the test button is on the inside of the Filter Control. It is on the inside to keep people from pushing the button as they walk by. When the button is pushed the strobe and siren will go on along with the water solenoid valve. The system operates until the button is no longer depressed.

WARNINGS AND CAUTION

You have purchased the finest lint filter available for your facility. Please follow these instructions to ensure a safe long life for your filter and facility.

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN AN UNSAFE OPERATING CONDITION, INCLUDING THE POSSIBILITY OF FIRE.

DO NOT OPERATE ANY DRYER CONNNECTED TO THIS FILTER WITHOUT BEING CERTAIN THE FILTER STARTUP HAS BEEN COMPLETED AND THE FILTER IS IN OPERATING CONDITION.

Insure it is installed in compliance with local codes.

- Step 1. Install the compressed air (Fire suppression plumbing if ordered), and piping system(s) including solenoid valves. If the filter is in position, make all final connections.
- Step 2. Mount the 007 control in a visible location on a solid vibration free surface and connect all components.
- Step 3. Provide dedicated 120-240V single phase electrical service to the PLC and test all systems
- Step 4. Install sheet metal and ducting.

START UP AND OPERATION INSTRUCTIONS

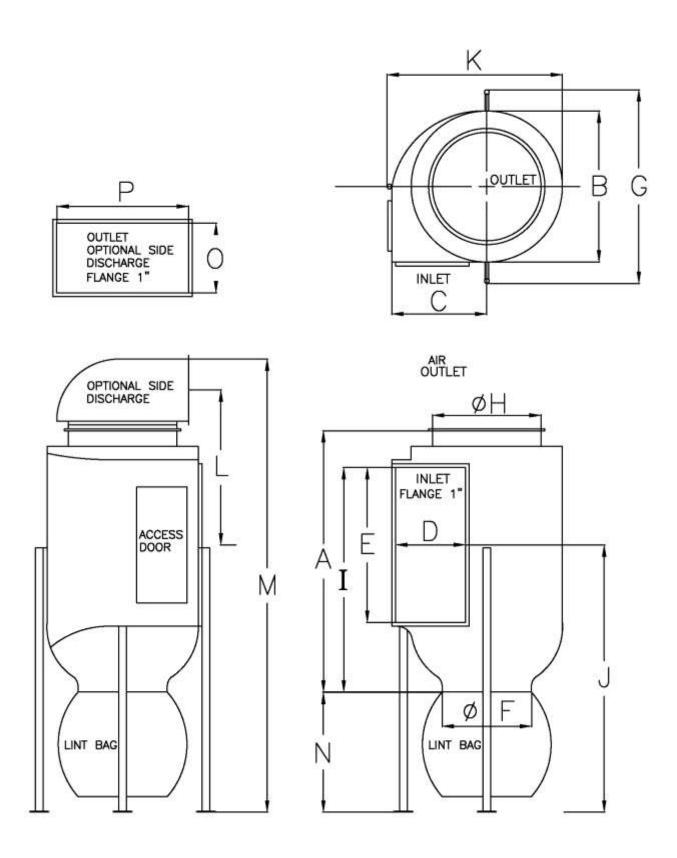
Inspect the filter installation. Is it complete? Review the entire installation requirements prior to startup.

- 1. Verify the 007 control wiring.
- 2. Test the blow down cycle (push manual button on control). Watch the pressure gauge. It should start around 100psi and should not drop below 60psi during the 10 second cycle.

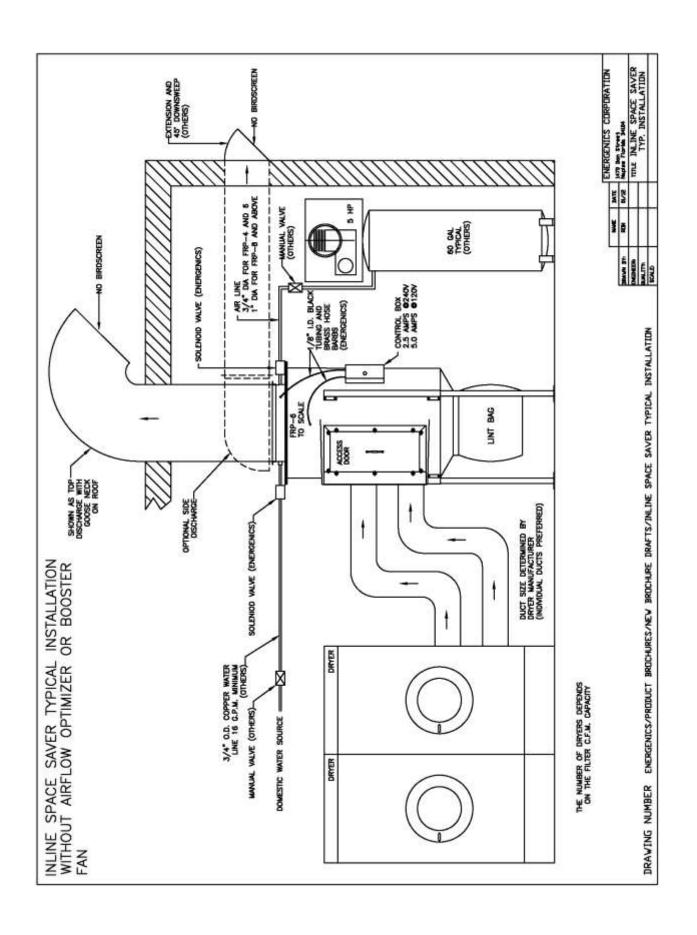
The rotor should turn 6-12 times during blow down. The rotor propulsion is adjustable by increasing the number of horizontal holes on the top horizontal portion of the rotor end.

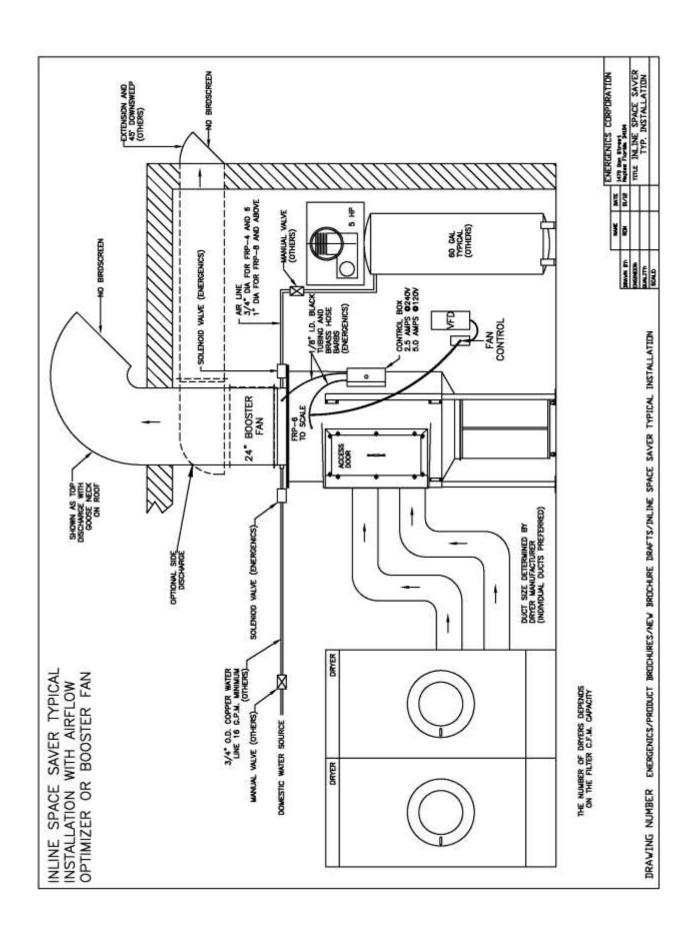
3. Review maintenance requirements and establish a regular PM schedule.

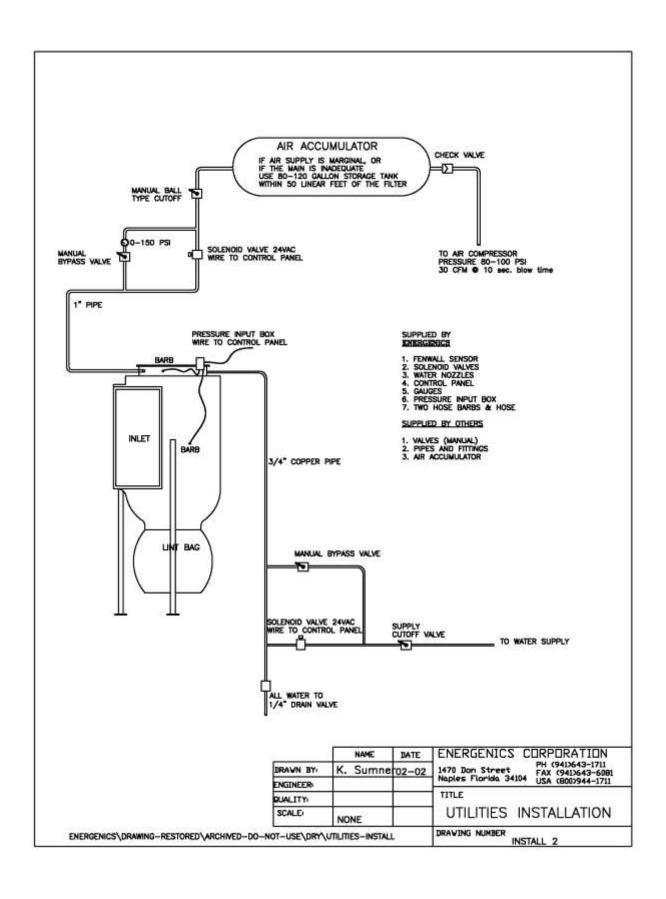
CAUTION - DO NOT OPERATE FILTER WITH BOOSTER FAN WITHOUT BAROMETRIC DAMPER OR VARIABLE SPEED DRIVE!!!!!!! (CONSULT PAGE 15)

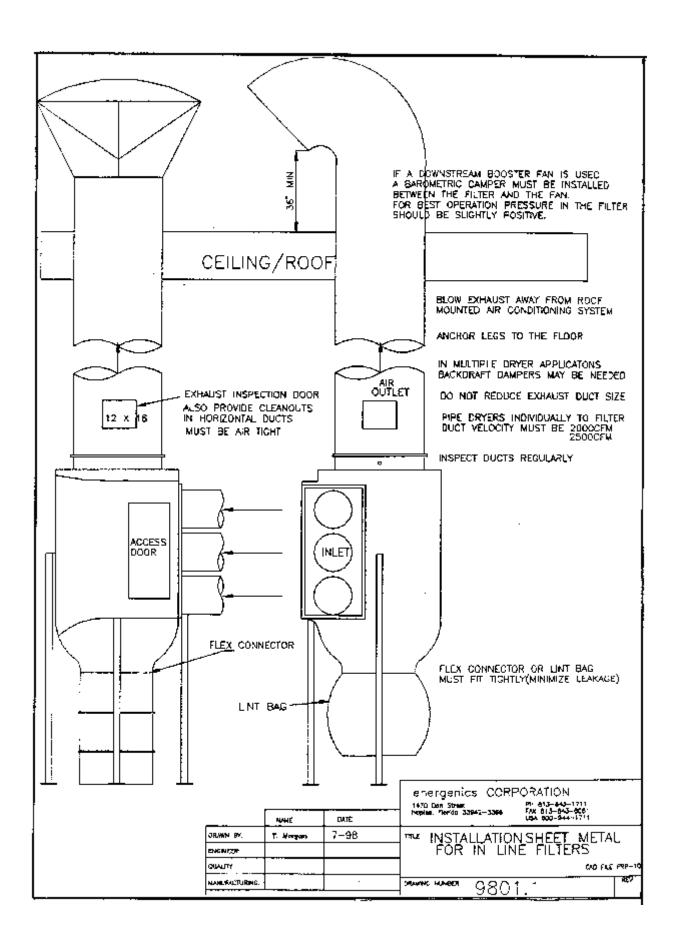


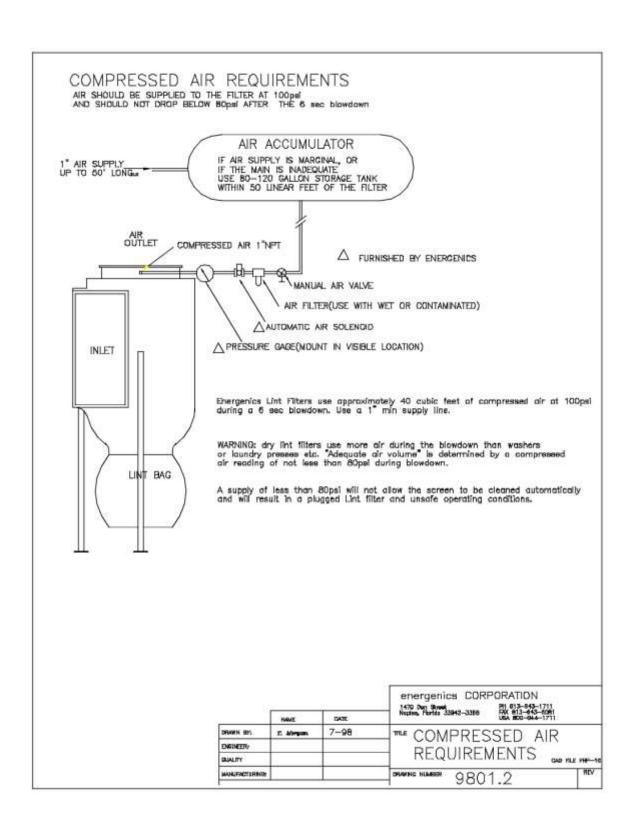
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FRP-40	30,000		\$		023	25		3	910	81.0	84.0	45.0	44.0	26.0	30.0	94.0	48.0	70.0	65.0	94.0	61.0	140.0	24.0	30.0	0.09
S-30	30,000		88		707	35		ç	<u></u>	0.88	84.0	45.0	44.0	96.0	30.0	94.0	48.0	70.0	65.0	94.0	61.0	140.0	24.0	30.0	0.09
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S-25	25,000		88	8	27.7	C/		ŗ	C/8	88.0	84.0	45.0	44.0	26.0	30.0	94.0	48.0	70.0	65.0	94.0	61.0	140.0	24.0	30.0	0.09
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8-20	20,000		49		75.0	3		ç	<u>ક</u>	75.0	26.0	40.0	24.0	58.0	24.0	64.0	34.0	70.0	65.0	0.89	48.0	125.0	24.0	24.0	48.0
FRP-20	20,000		\$		NEW YEAR	3		6	3	80.0	26.0	46.0	36.0	20.0	28.0	64.0	34.0	72.0	520	0.79	51.0	131.0	24.0	24.0	48.0
S-15	15,000		40		OFF	0 4		8	35	61.0	48.0	33.0	24.0	46.0	24.0	52.5	30.0	26.0	27.0	27.0	38.0	103.0	24.0	16.0	40.0
FRP-15	15,000		40		5	710		c c	33	63.0	48.0	39.0	32.0	40.0	29.5	58.0	30.0	52.0	26.0	65.0	41.0	105.0	24.0	16.0	40.0
S-10	10,000		88		020	3/0		ç	\$	59.0	40.0	29.0	16.0	46.0	20.0	46.0	28.0	53.5	54.5	49.0	38.5	101.0	24.0	16.0	39.0
FRP-10	10,000		88		027	2		000	D87	0.79	44.0	30.0	24.0	40.0	23.0	50.0	28.0	07.0	61.0	48.0	40.0	109.0	24.0	16.0	39.0
88	8,000		40		040	ე ე		000	₹ ₹	94.5	30.0	18.0	12.0	56.0	27.0	34.0	26.0	62.0	36.0	33.0	0.69	134.0	24.0	14.0	30.0
FRP-8	8,000		49		V	3		8	790	94.5	30.0	18.0	12.0	56.0	27.0	34.0	26.0	62.0	36.0	33.0	0.69	134.0	24.0	14.0	30.0
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FRP-6	6,000		8		007	3		ő	77	90.0	32.0	22.0	20.0	30.0	20.0	36.5	24.0	43.0	26.0	38.0	43.0	98.0	24.0	14.0	32.0
S-4	4,000		∞		100	3		9	1 20	25	27	15	12	30	27	30	16	42	51	28	34	35	24	14	24
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Model #	CFM	Screen	Area	Sq. Feet	Oper.		WIT LDS.	Ship Wt.	<u> </u>	A	В	ပ	O	Е	ц_	9	Η		ſ	К	1	M	N	0	Ь

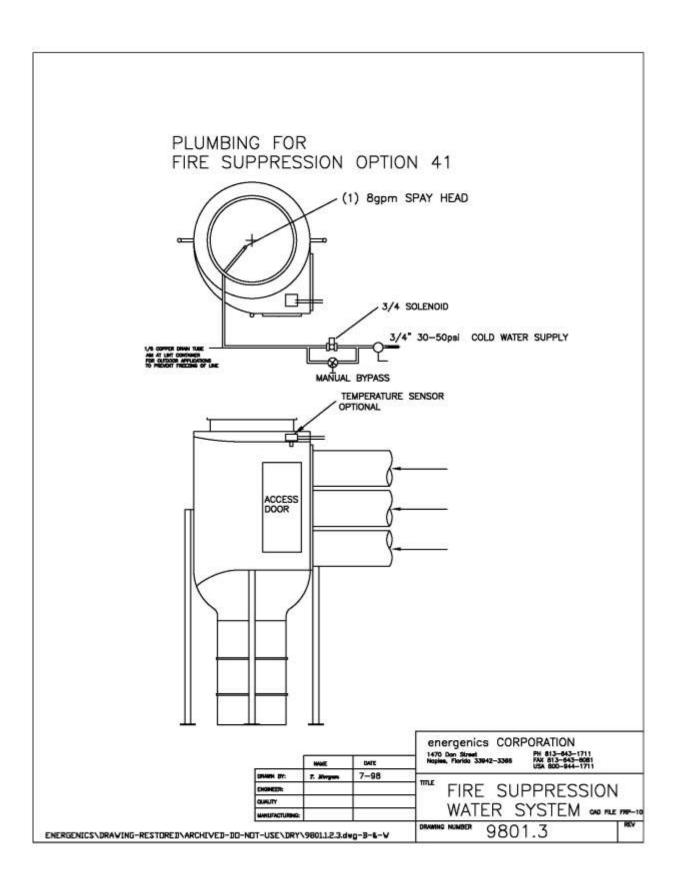






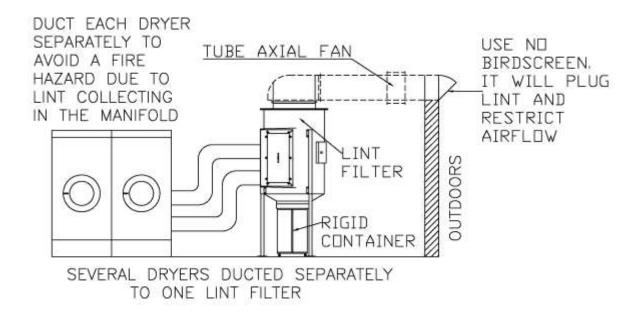






PROPER APPLICATION OF LINT FILTER ON DRYERS WITH BOOSTER FANS

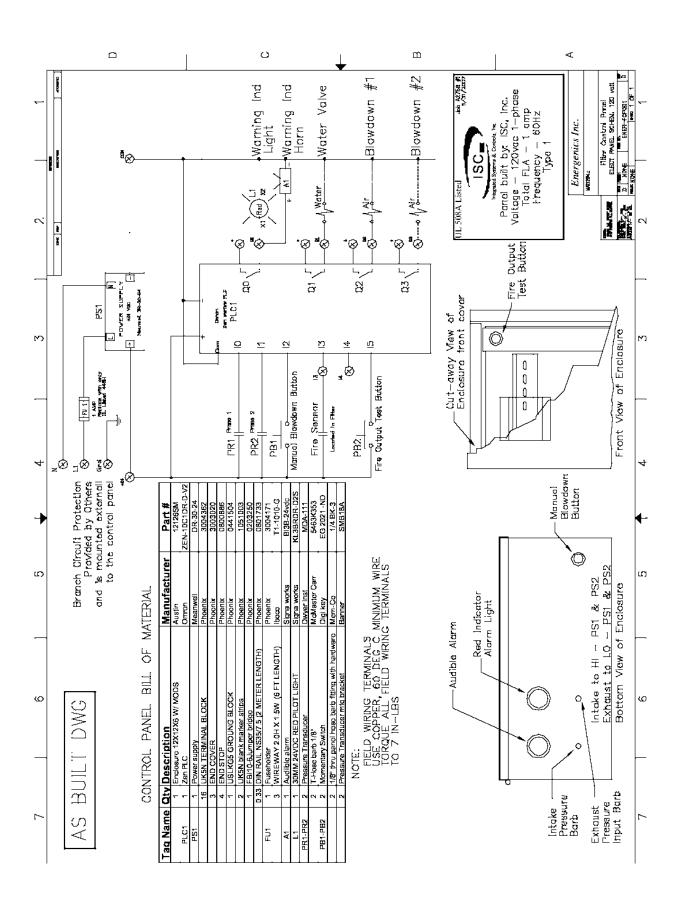
Introduction: Sets of 35lb. /150lb. Dryers are normally installed with only the lint drawer underneath the dryer, which does not collect all of the lint. The lint which bypasses the drawer collects in the ductwork and becomes a fire hazard. This hazard can be eliminated by adding an Energenics Lint Filter as shown below, with a booster fan equipped with a Variable Frequency Drive to overcome the resistance of the long ductwork to relieve any vacuum inside the lint Filter.

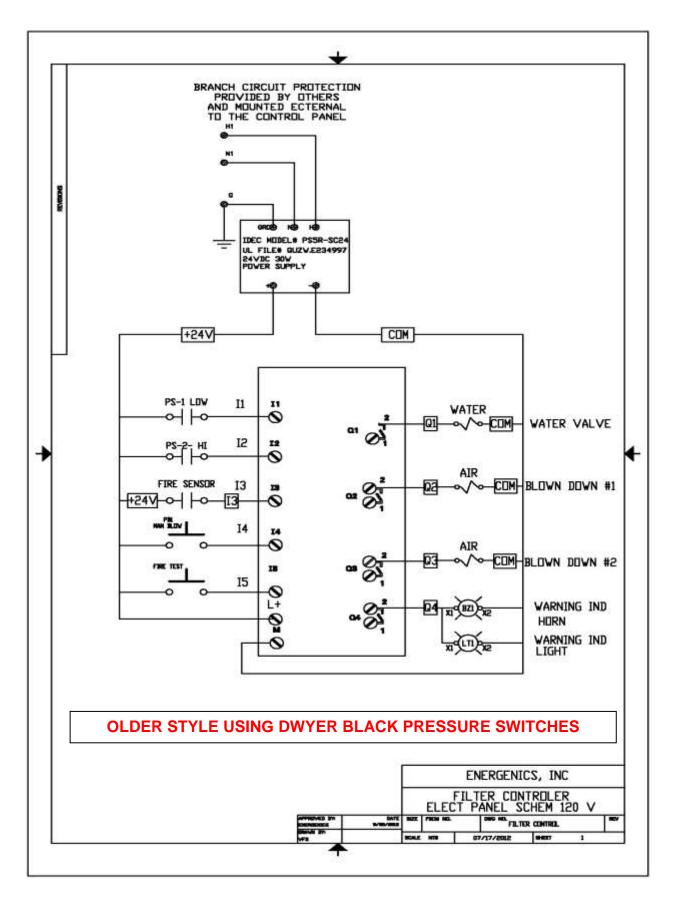


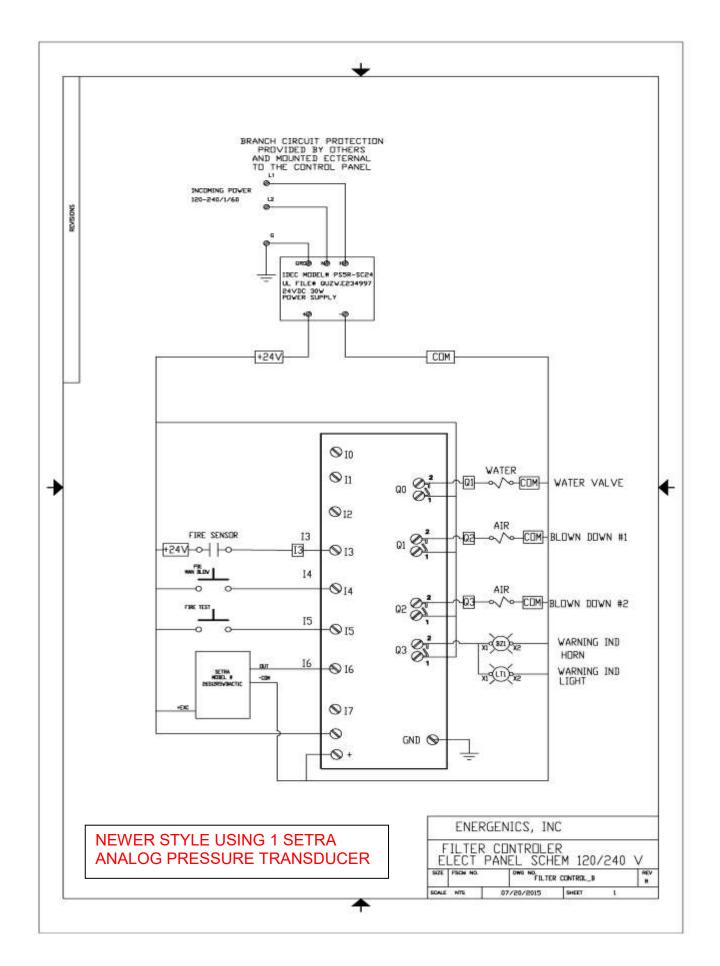
Application: Provide a booster fan if the ductwork is excessive. Balance the airflow through the systems with all dryers running (i.e. slight positive pressure on the outlet of the lint filter). This will allow the rated airflow through each dryer and each dryer will run well (one can measure the actual airflow with a pitot tube, if necessary). This will allow the dryers to work as designed and the lint to fall off the lint screen, as designed.

Energenics supplies the Booster Fan controlled with a Variable Frequency Drive monitoring back pressure equipped with a pressure transducer to allow the Variable Frequency Drive to operate in PID mode. The back pressure should be between 0" - .12" W.C. Default value is .12" W.C. Energenics can supply this package as a system branded "Airflow Optimizer".

Locate Lint Filter as near as possible to the dryers to collect all the lint before it accumulates in the duct system, to keep the duct system free of lint. The recommended location of the fan is close to the filter on the discharge side.







INSTRUCTIONS TO CHANGE BLOWDOWN & EXCESS PRESSURE SET-POINT ON LINT FILTER CONTROL WITH SETRA PRESSURE TRANSDUCER

- 1. Start at the "HOME SCREEN". The Home Screen is indicated with "SYSTEM IS OK" and a display at the bottom with a bar at the bottom indicating -2.5"-+2.5" W.C.
- 2. Press the "Down" arrow once to display the "Running Screen".
- 3. Press and hold the "ESC" button. While holding down the "ESC" button press the "OK" button, then release both buttons to display "Device Monitor" (#2 of 4 selections listed).
- 4. Press "Down" arrow to Device Manager
- 5. Press "OK" button.
- 6. To change Blowdown set-point press "Left" Arrow to "D000" (#1 of 4 selections listed).
- 7. Press and hold the "OK" button until arrow is displayed next to "D000". Release "OK" button.
- 8. Press "OK" button to highlight the value field, then release.
- 9. Pressing the "Left" or "Right" buttons will highlight each digit.
- 10. When desired digit is "blinking" press the "Up" or "Down" button to increase or decrease the value.
- 11. When desired value is displayed, press the "OK" button.
- 12. To change Excess Pressure set-point press "Down Arrow" button until display arrow is adjacent to "D001" (#2 of 4 selections listed).
- 13. Press "OK" button to highlight the value field, then release.
- 14. Pressing the "Left" or "Right" buttons will highlight each digit.
- 15. When desired digit is "blinking" press the "Up" or "Down" button to increase or decrease the value.
- 16. When desired value is displayed, press the "OK" button.
- 17. Press "ESC" button 3 times to display "Running Screen".
- 18. Press "Up" arrow to display "Home Screen".
- 19. Turn power off and power up to reset the control. The "HOME SCREEN" will be displayed and the control is now ready for normal automatic operation.

SET-POINT VALUE TABLE

.50"-----600

.75"-----650

1.00"----700

1.25"----750

1.50"----800

1.75"----850

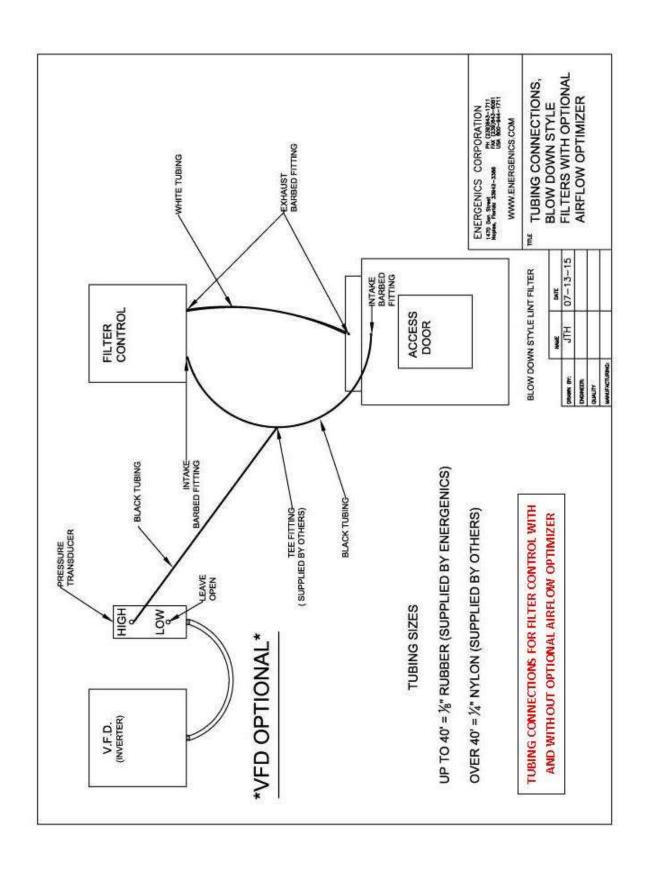
2.00"----900

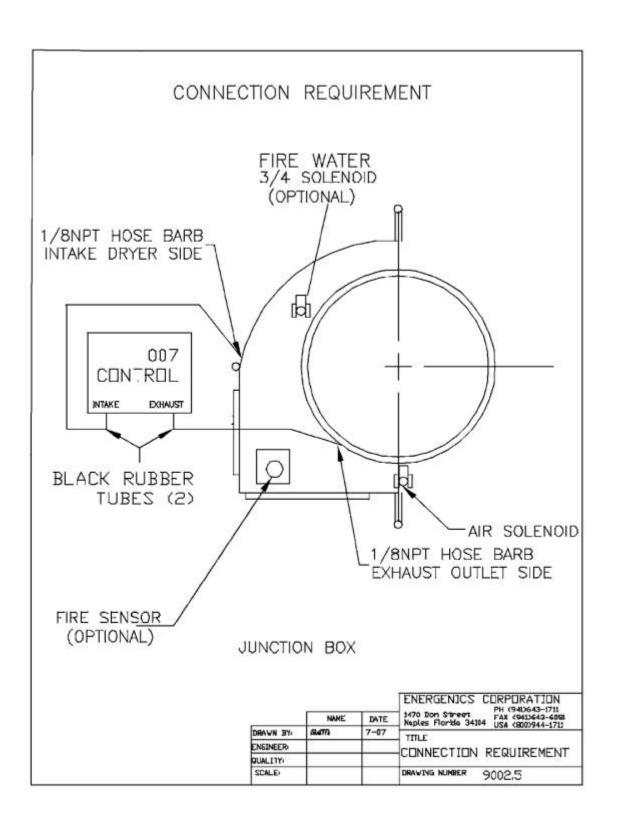
INSTRUCTIONS TO CHANGE TIMED BLOWDOWN INTERVALS ON LINT FILTER CONTROL WITH SETRA PRESSURE TRANSDUCER

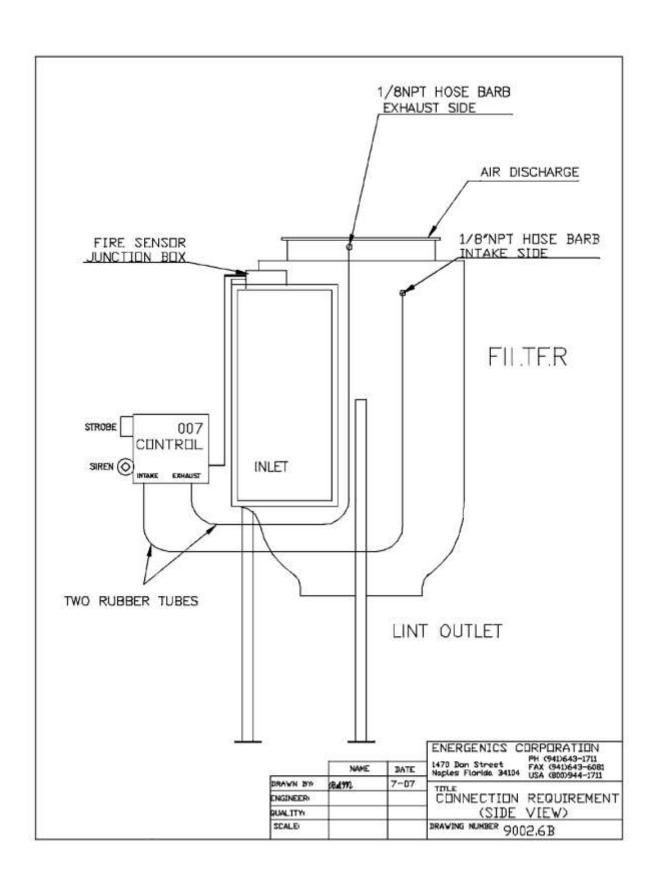
- 1. Start at the "HOME SCREEN". The Home Screen is indicated with "SYSTEM IS OK" and a display at the bottom with a bar at the bottom indicating -2.5"-+2.5" W.C.
- 2. Press the "Down" arrow once to display the "Running Screen".
- 3. Press and hold the "ESC" button. While holding down the "ESC" button press the "OK" button, then release both buttons to display "Device Monitor" (#2 of 4 selections listed).
- 4. Press "Down" arrow to Device Manager
- 5. Press and release "OK" button.
- 6. Press "Left" Arrow to "D002" (#3 of 4 selections listed).
- 7. Press and hold the "OK" button until arrow appears next to "D000". Release "OK" button.
- 8. Press "Down" arrow" to place arrow cursor next to "D002". The value on right is in seconds of time.
- 9. Press "OK" button and release to highlight the value field.
- 10. Pressing the "Left" or "Right" buttons will highlight each digit.
- 11. When desired digit is "blinking" press the "Up" or "Down" button to increase or decrease the value.
- 12. When desired value is displayed, press the "OK" button.
- 13. Press "ESC" button 3 times to display "Running Screen".
- 14. Press "Up" arrow to display "Home Screen".
- 15. Turn power off and power up to reset the control. The "HOME SCREEN" will be displayed and the control is now ready for normal automatic operation.

INSTRUCTIONS TO DISABLE TIMED BLOWDOWN WHEN ALL DRYERS TURN OFF FOR LINT FILTER CONTROL WITH SETRA PRESSURE TRANSDUCER

- Start at the "HOME SCREEN". The Home Screen is indicated with "SYSTEM IS OK" and a display at the bottom with a bar at the bottom indicating -2.5"-+2.5" W.C.
- 2. Press the "Down" arrow once to display the "Running Screen".
- 3. Press and hold the "ESC" button. While holding down the "ESC" button press the "OK" button, then release both buttons to display "Device Monitor" (#2 of 4 selections listed).
- 4. Press "Down" arrow to Device Manager
- 5. Press and release "OK" button.
- 6. Press "Left" Arrow to "M020" (#3 of 4 selections listed).
- 7. Press and hold the "OK" button until arrow appears next to "M000". Release "OK" button.
- 8. Press "Down" arrow" to place arrow cursor next to "M020".
- 9. Press "OK" button and release to highlight the value field.
- 10. Pressing the "Left" or "Right" buttons will highlight each digit.
- 11. Press "Right" arrow button to highlight the digit "5"
- 12. Press "OK" button to have the digit "5" highlighted with a black box. This black box indicator disables the "Dryer Off" blowdown. Pressing the "OK" button again to remove the black box highlight enables the "Dryer Off" blowdown.
- 13. Press "ESC" button 3 times to display "Running Screen".
- 14. Press "Up" arrow to display "Home Screen".
- 15. Turn power off and power up to reset the control. The "HOME SCREEN" will be displayed and the control is now ready for normal automatic operation.







MANTENANCE REQUIREMENTS

The frequency of your maintenance requirements depends upon the number of hours of operation and upon variances in your product output. For a single-shift operation, without special problems, the frequency recommended below should suffice. You should set your own schedule based on your experience.

1. WEEKLY

Visually inspect the filter inside and outside, its controls and their operation. At time of such inspection, note and correct any discrepancies from normal operation.

2. MONTHLY

Check the static pressure. Disconnect the pressure hose (labeled intake), and then use a magnehelic gauge, manometer, or U-tube to measure and record the resistance. This will show the pattern of operation of your system. If pressure exceeds 1 inch W.C., insure the rotor is correctly turning and cleaning the screen.

Watch the air pressure gauge on the filter. Record the drop in pressure during the blow down cycle. A normal pressure is from 100psi at the start to 60psi after ten seconds. The minimum pressure is 60psi. Any less will not reliably clean the screen. If the pressure were to fall from 100psi to 40psi, the air supply is inadequate or obstructed.

3. QUARTERLY

On filters using fire protection control, carefully test the fire sensor accessed through the inspection door. Heat the fire sensor with a heat lamp or other <u>NON-FLAMABLE</u> source. The sensor will close contacts initiating the audible tone, illuminate the light & open the water solenoid valve. It is important to heat the sensor as the push button in the control does not test the sensor, only the other components to the fire suppression system.

FILTER SCREEN MAINTENANCE

Chemicals present in the laundry uniforms, shop towels or other linen may eventually clog the filter screen. When this occurs, try the following:

- 1. Spray with an engine degreaser like GUNK. Allow soaking per the instructions for cleaning an auto engine. Spray clean with water. After degreasing and rinsing, wash polyester screens in wash cycle.
- 2. Operate one dryer without a load to blow hot air through the filter to dry it.
- 3. Restart the dryer. Operation should be perfectly normal. It should not be necessary to replace the screen unless it is punctured.

LIMITED WARRANTY & DISCLAIMER STANDARD CONDITIONS OF SALES

Energenics Corporation (herein called Energenics) warrants to the original purchaser, & to the original purchaser alone, its products to be free from defects in material and workmanship under normal use & service for a period of twenty-four (24) months from the date of shipment. Energenics' obligations under this warranty shall be limited solely to the repair or replacement of such parts, which Energenics examination shall disclose to Energenics satisfaction to have been thus defective & to the shipment of the repaired or replacement part or parts to the original purchaser F.O.B. point of shipment. In no event shall Energenics be liable for any consequential, incidental or special damages of any kind caused by the defect. The Warranty set forth shall not apply to & Energenics shall not be responsible for any equipment or part, which has been repaired or altered in any way, regardless of how or why the part was altered or repaired nor for any equipment or part, which has been subjected to the negligence or accident, improper use or care, nor for equipment or part with respect to which Energenics instructions relating to installation, maintenance, or use have not been followed. This limited warranty is expressly made in lieu of all other warranties, expressed or implied, and in lieu of all other obligations or liabilities on the part of Energenics.

The purchaser by acceptance of the delivery of any part or product from Energenics agrees to indemnify Energenics & to hold it harmless against any liability, which may arise if the part or product received is mis-applied, improperly installed, improperly maintained, misused or abused, altered or rendered partially or totally inoperative due to any cause.

<u>RETURNS:</u> Merchandise may not be returned unless a RMA is obtained from Energenics. A copy of the RMA must accompany the returned item as the packing Slip. Energenics will assume no responsibility for merchandise returned neither without such prior approval nor for any charges or expenses incurred therewith.

<u>CANCELLATIONS</u>: Any order may be canceled by the purchaser only upon written notice & upon payment to Energenics of reasonable & proper cancellation charges.

SALES & SIMILAR TAXES: Energenics prices do not include sales, use, gross receipts, excise or similar taxes, license fees & export or import duties. All taxes or other charges assessed to Energenics by reason of a transaction with the Purchaser must be paid by the Purchaser.

PRICE POLICY: All sales are made F.O.B. point of shipment and all prices are subject to change without notice.

<u>DESIGN CHANGES</u>: Energenics reserves the right to make changes in the design & changes or improvements in its products without notice or without imposing any obligation upon Energenics to install the same upon products heretofore manufactured.

GENERAL: No alteration, modification or extension of the foregoing conditions shall be binding upon Energenics unless made in writing & signed by an officer of Energenics.